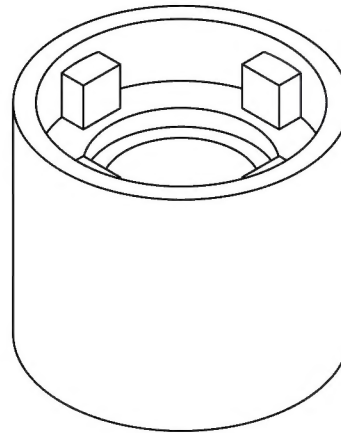


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -5 ENGRAVE NOTE DELETED (KPE1) PER S.E.	2/15/2012	RJC	SE
1	-5 ADDED CHAMFER 120° Ø.70 TO RATCHET HOLE.	3/7/2013	BIM	GE
2	-5 DELETED DIM 2X LIMITS .008 TO .013, ADDED MISSING DIMS 2X .670 MIN & 2X LIMITS .503 TO .508.	5/20/2014	DPD	GE



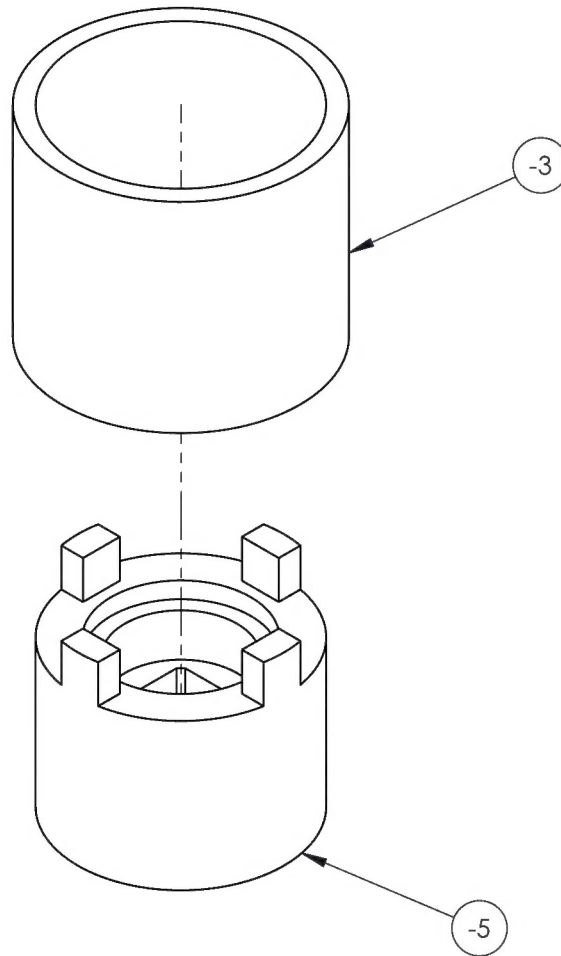
NOTE:  
REF. AGUSTA T/N: 3T6510A00436W142D.

<b>DART AEROSPACE</b>	
TITLE WRENCH, SHURLOK, BEARING SUPPORT HOUSING	
DWG NO. RBW6510A00436W142D-3T	REV 2
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW139
SCALE 1:1	DATE 10/14/2011
	SHEET 1 OF 4

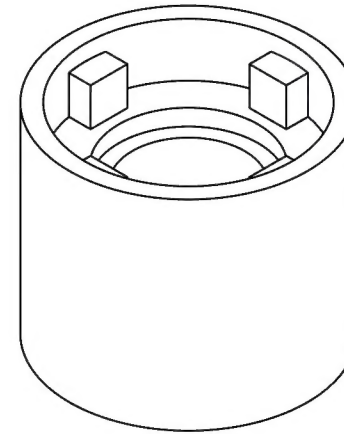
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	SOCKET ASSY			2
	1		-3		SLEEVE	DOM	Ø1-3/4 X Ø1-1/2, 1/8 WALL X 1-5/8	3
	1		-5		SOCKET	4140 Q & T	Ø1-5/8 X 1-1/2	4
	ASSY - 1							

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SOCKET ASSY

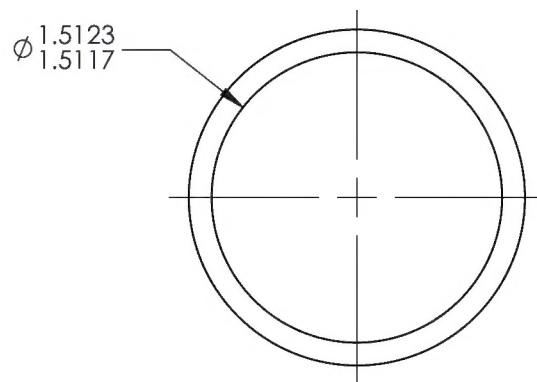
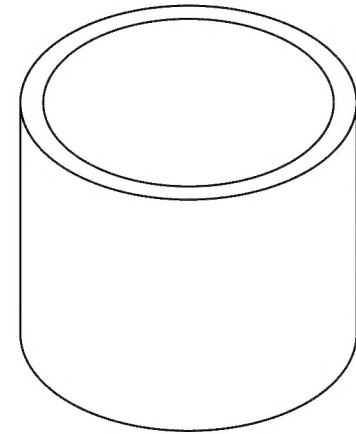
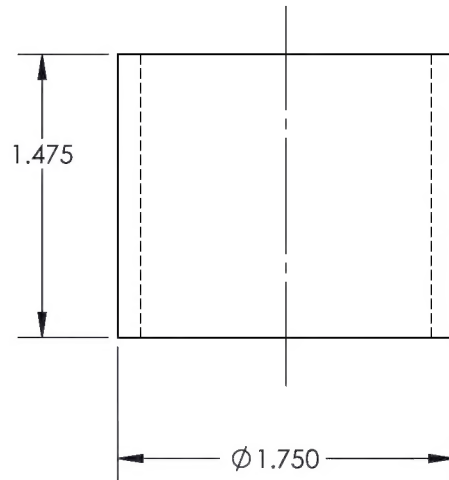


NOTE:  
PRESS -5 (SOCKET) INTO -3 (SLEEVE).

<b>DART</b> AEROSPACE	
TITLE WRENCH, SHURLOK, BEARING SUPPORT HOUSING	
DWG NO. RBW6510A00436W142D-3T-1	REV 2
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 10/14/2011
SHEET 2 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



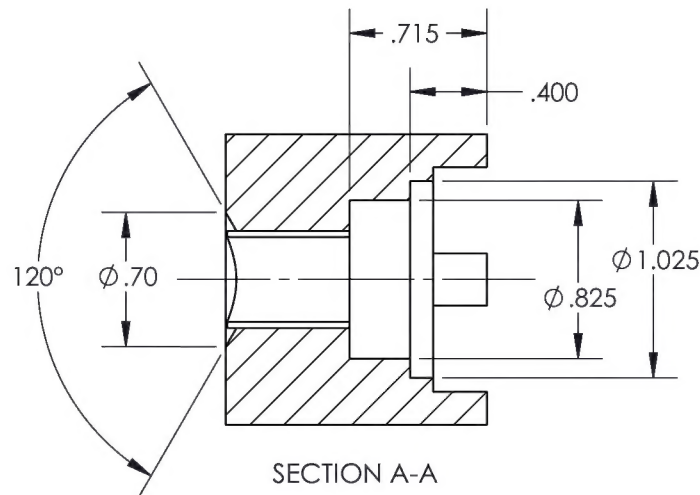
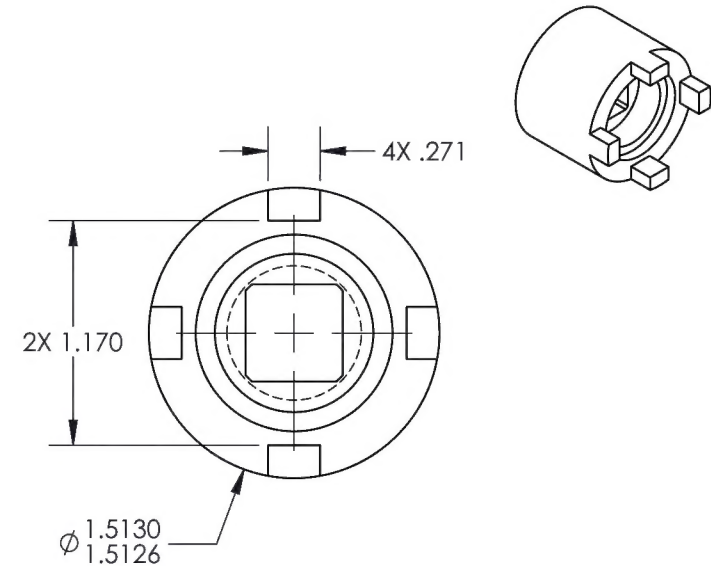
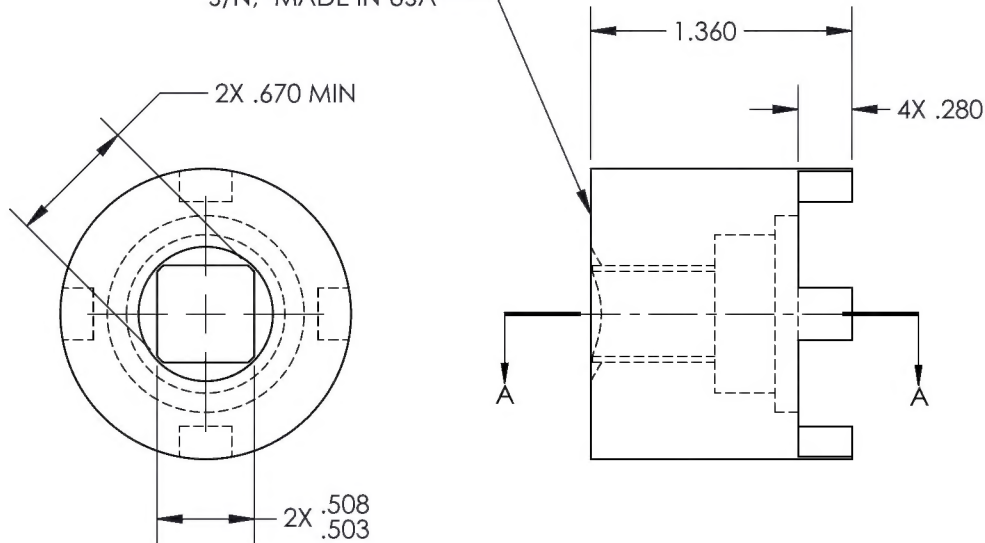
(-3)  
SLEEVE

<b>DART</b> AEROSPACE	
TITLE WRENCH, SHURLOK, BEARING SUPPORT HOUSING	
DWG NO. RBW6510A00436W142D-3T-3	REV 2
MAT'L DOM	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 10/14/2011
SHEET 3 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -5 ENGRAVE NOTE DELETED (KPE1) PER S.E.	2/15/2012	RJC	SE
1	-5 ADDED CHAMFER 120° $\phi$ .70 TO RATCHET HOLE.	3/7/2013	BIM	GE
2	-5 DELETED DIM 2X LIMITS .008 TO .013, ADDED MISSING DIMS 2X .670 MIN & 2X LIMITS .503 TO .508.	5/20/2014	DPD	GE

ENGRAVE "RBW6510A00436W142D-3T",  
S/N, "MADE IN USA"



(-5)  
SOCKET

<b>DART</b> AEROSPACE	
TITLE WRENCH, SHURLOK, BEARING SUPPORT HOUSING	
DWG NO. RBW6510A00436W142D-3T-5	REV 2
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 10/14/2011
SHEET 4 OF 4	